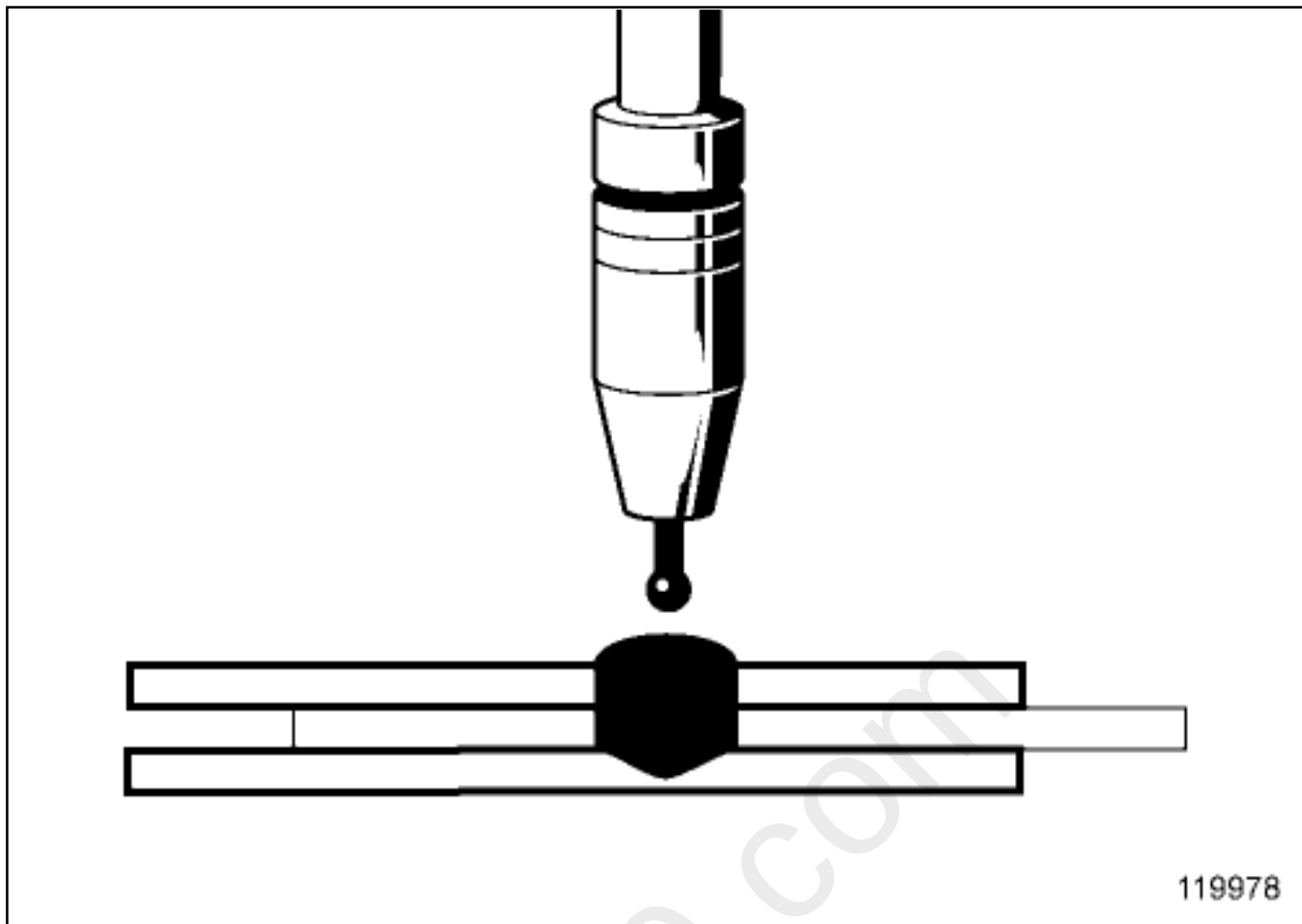




Do the plug welds.

[\(see 40C, Gas metal arc welded connections, Connections by arc welding under shielding gas: Description\)](#)

5- FINISHING

Surface finishing the plug welds.

[\(see 05B, Equipment and Tools, Tool for surfacing mating faces: Use\)](#)



Repair-40x01x24x06-02x21-1-1-1.xml



EMERGENCY SPARE WHEEL WINCH: REMOVAL - REFITTING



Note, one or more warnings are present in this procedure



WARNING

Only manipulate the emergency spare wheel lashing system when the vehicle is on the ground.

REMOVAL

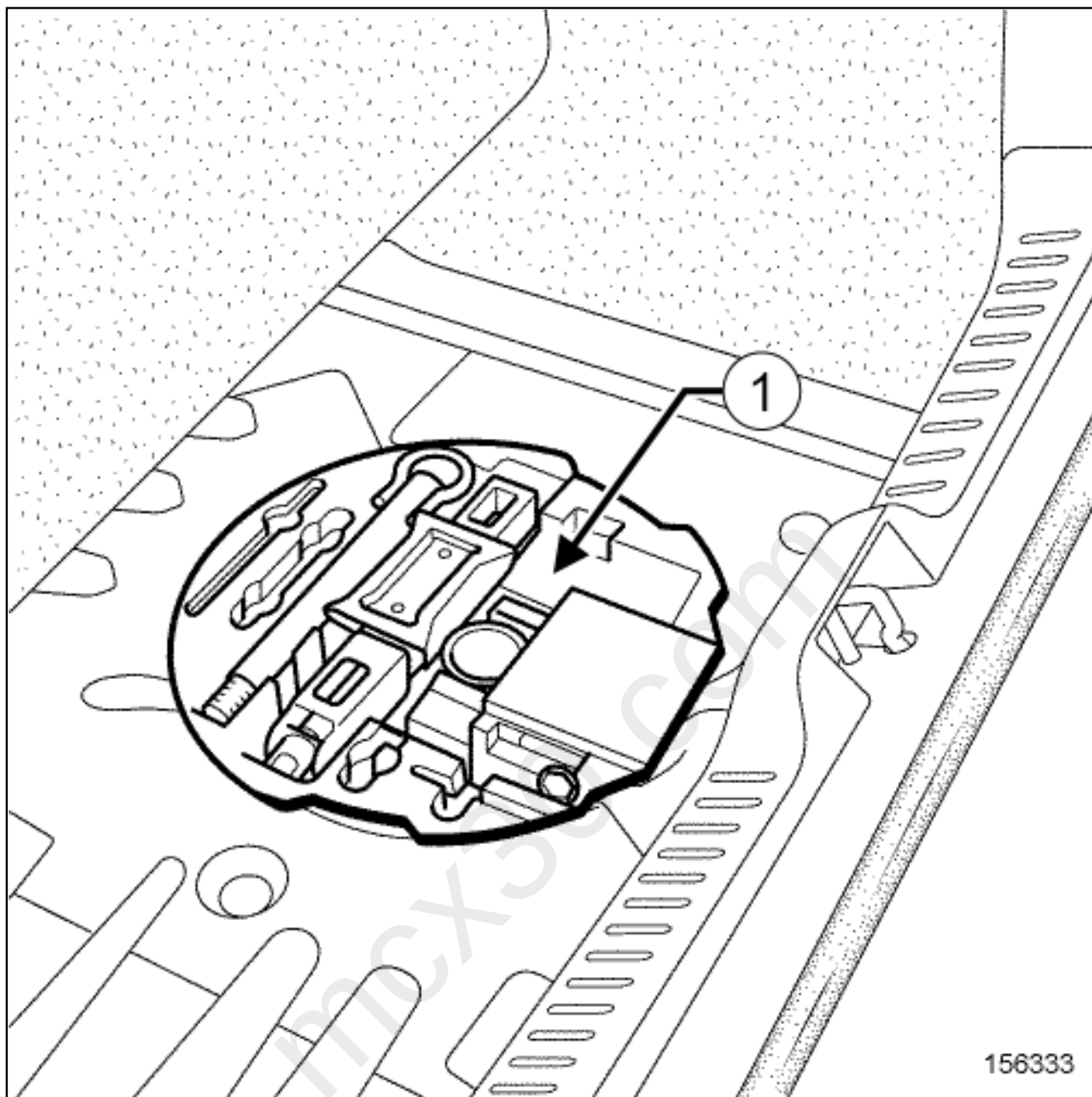
1. REMOVAL PREPARATION OPERATION



Open the vehicle's boot.



Lift the luggage compartment carpet.



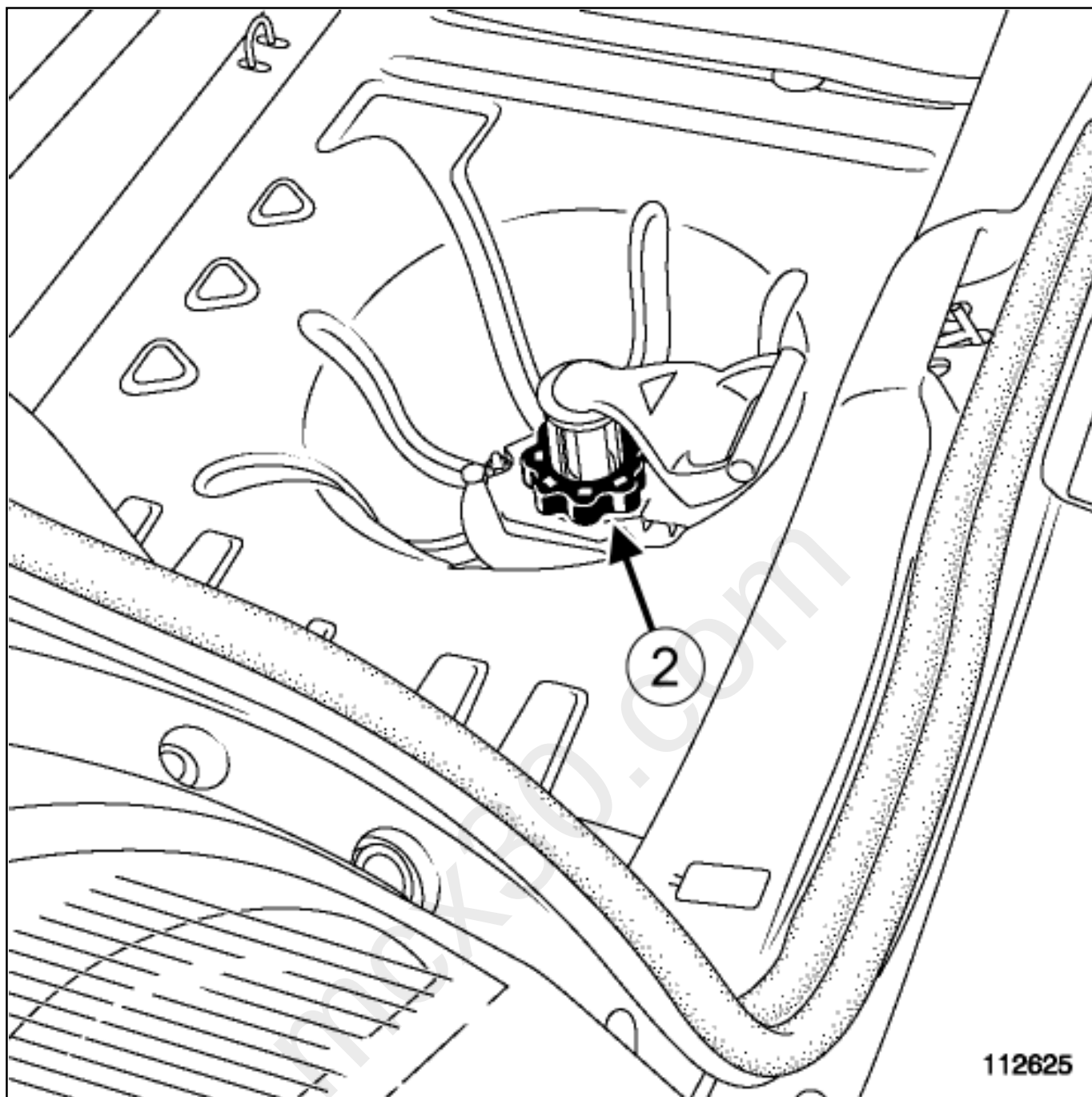
Remove:



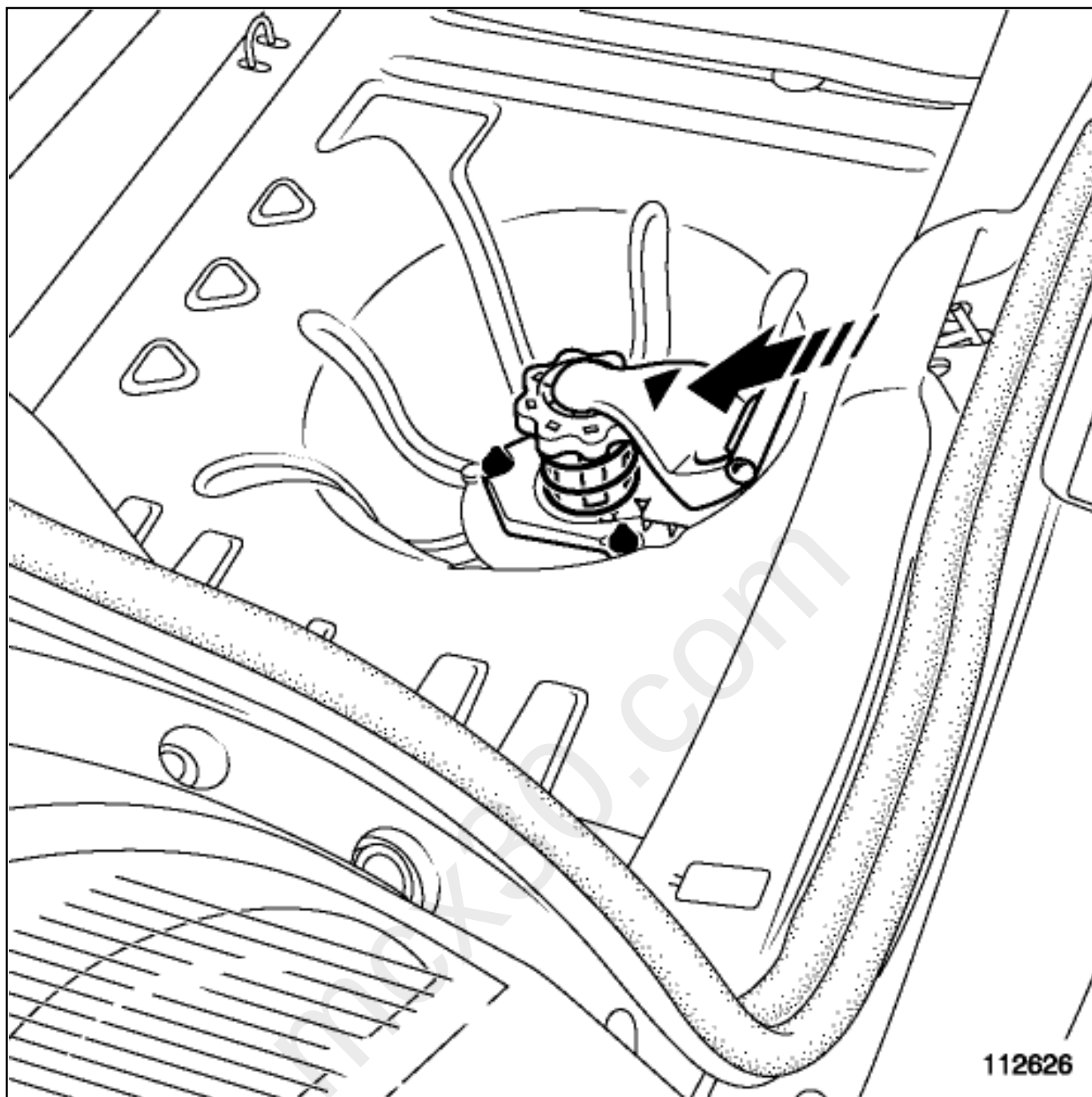
the emergency spare wheel cover,



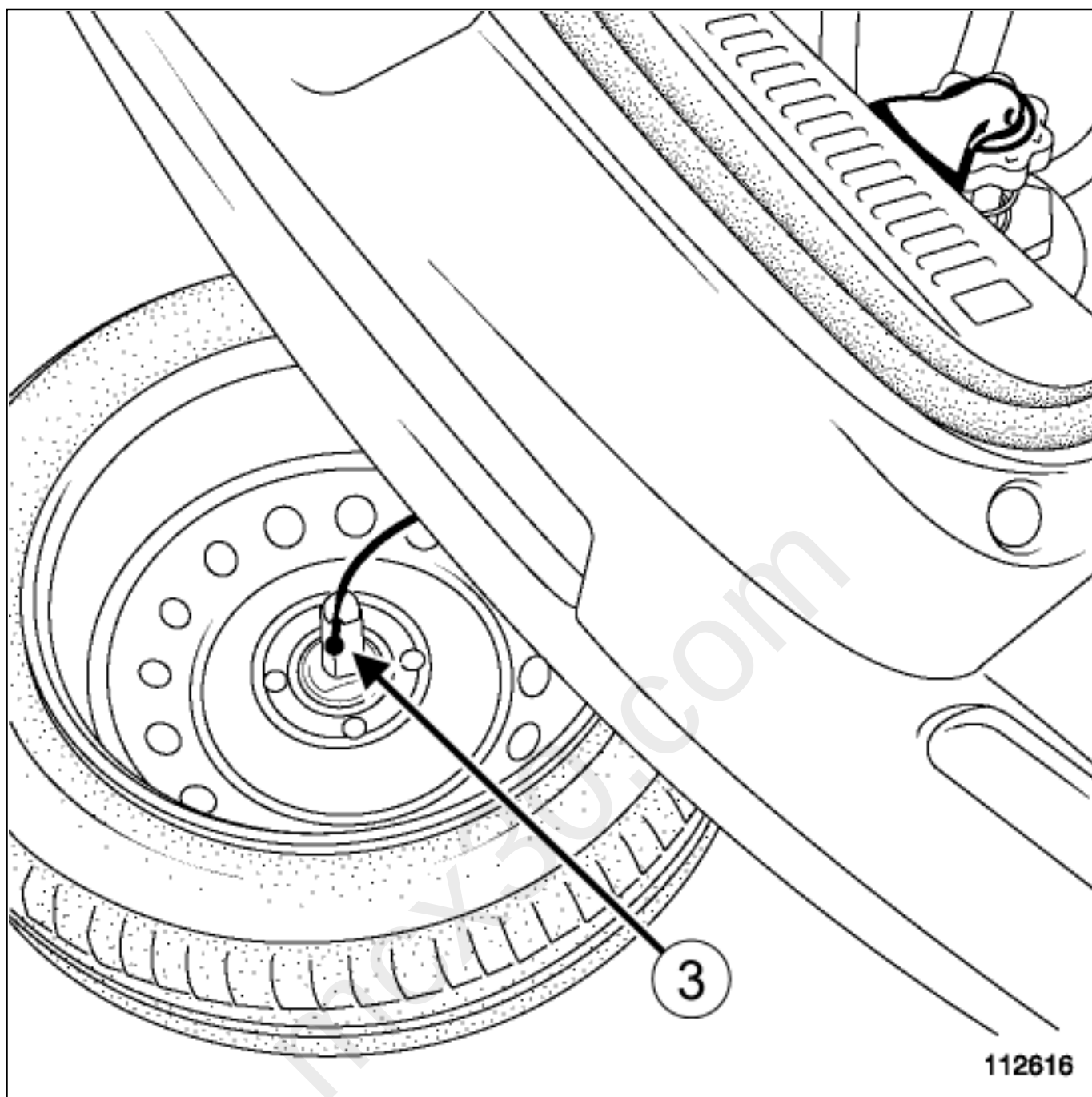
the emergency spare wheel compartment(1) .



Fully undo the white wheel(2) .



Press the arrow several times until the emergency spare wheel falls on to the ground.



Remove the winch cable(3) from its housing.

Remove the emergency spare wheel.

2. REMOVAL OPERATION



Remove:



the winch mounting nuts(4) ,



the emergency spare wheel winch.

1. REFITTING PREPARATION OPERATION

Note:



The handle and winch are sold unassembled when purchased as a spare part. Assemble the two components for fitting operations.

To assemble, clip the plastic cup located at the end of the cable onto the winch.

2. REFITTING OPERATION



Refit:



the emergency spare wheel winch,



the winch mounting nuts.

3. FINAL OPERATION



Place the winch cable back into the housing.



Pull the winch lever to reposition the emergency spare wheel.



Tighten the white wheel whilst holding the lever.



Continue tightening until you hear a click.



Check that the emergency spare wheel has been correctly attached.



Refit the emergency spare wheel cover.